

FIELITZ

Area of application

- Architecture
- Design
- Interior design
- Shop design
- Interior finishing for ships
- Light technology

Outdoor:

- Facades
- Sun screens
- Balustrades
- Canopies

Inside:

- Ceilings / chilled ceilings
- Acoustic elements
- Wall paneling
- Doors
- Column claddings
- Furniture

We develop and supply various metallic structures and surfaces by deforming flat metals for exclusive architectural demands. Our aim is to design distinctive, exceptional and bespoke solutions made of aluminium, stainless steel, steel, copper, brass etc.

We offer a variety of available technologies in order to realize your ideas and designs.

Our service goes beyond 3-dimensional forming and provides, amongst other things, the following processing capabilities in order to be able to supply customers with pre-finished solutions:

- 2D/3D laser cuttings
- Edging/Bending
- Swing and roll bending
- Milling
- Threaded bolt technology
- etc.

- Anodisation
- Powder coating
- Lacquer finish
- Mirror polishing
- PVD-TiN coating
- Glass bead blasting
- Grinded/Brushed
- etc.

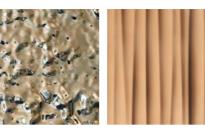
An overview of our product world













Our 3D Plates offer an inexhaustible range of form diversity for the architectural design.

Our guiding principle is to create individual architectural solutions with highly distinctive features. The applied modern fluid technology allows

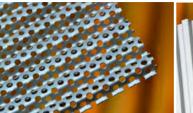
2 x 4 meters

Large-size elements up to 2000 mmm by 4000 mm can be produced from aluminium, stainless steel, steel, copper, brass perforated and non-perforated surfaces.

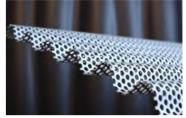
Our guiding principle is to create individual architectural solutions with highly distinctive features. The applied modern fluid technology allows gentle processing of all metals and surfaces. The flow properties of the metals exceed all expectations under very high compressive forces. This energy-optimized forming results in 3D elements of the highest perfection and a mixture of clarity and pure aesthetics.

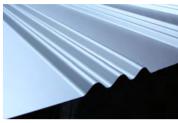
An important aim of 3D design is to achieve a higher level of stability in the base material without negatively impacting on the applied surface. With more pronounced 3D designs, the desired surface can be added to the product afterwards.

Cost-saving weight reductions are the basis of 3D technology.









Web Plates

Classic meandering form made from all metallic materials with such remarkable versatility that no creative desire is left unsatisfied: highly precise, delicate structures for interior design and styling ("small Web Plates") as well as more robust geometries for outside architecture that can be subjected to high stresses ("medium Web Plates" and "large Web Plates") round off this product family. The advantages of this technology include free programmability of form and design within the elements as well as customised hole patterns.

All of the technically feasible surfaces of the metals used such as steel, stainless steel, aluminium, copper, brass and zinc enable the creation of architectural elements with incomparable aesthetic qualities.

Profile Plates

Due to the diversity of basic geometries of the profile plates, a variety of waveforms can be economically created by using various designs within one element.

The steepness and number of the waves significantly determine the weight reduction that can be achieved by a single element. We gladly support you with our know-how in order to work with the metals used in a sustainable and expedient way.

Our team has over 30 years' experience in the development and production of complex metal forms with demanding technical and creative requirements.

2

Different surface treatments



Super mirror polished surfaces

Multiple polishing machines enable Fielitz Ltd. to have Grinding is a clamp stripping manufactu- Particularly suitable for achieving unia high production depth, various surface finishes, and ring process via which various grinding form, homogeneous surfaces. The sufficient capacity for our 3D Plates.

Qualities of polished surfaces:

Stainless steel, industrial-polished directionless, no.7 Glossy/mirror polished, no. 8 (Super Mirror 2P) Glossy/mirror polished, no. 10 (Perfect Mirror) Brass, bright rolled, bright rolled, high gloss polish



Grinded surfaces

ne parameters

Grinding pattern:

Vibration grinding Brushed lengthwise Wet grinding Cross section grinding Hairline finish



Blasted surfaces

patterns can be achieved using different roughness, the degree of gloss, and the grinding agents, machines, and machi-visual impression provide a basis for inspection checks.

Blasting agents:

Glass beads (very fine to coarse) Cullet (very fine to coarse) Ceramic beads (very fine to coarse) White corundum (very fine to coarse) Silicon (very fine to coarse)



PVD - Titanium nitride coatings

The PVD-TiN coating of large surfaces (sheets) using ARC An invisible permanent protection for evaporation, which evaporates the solid, the so-called tar- decorative metal surfaces. It is resistant aet, via an electric arc.

By utilizing suitable reactive gases, different temperatures, and other machine parameters, a chemical compound of metal and non-metal is coated onto the sheet. Various colours can be obtained in this manner:

gold, rose-gold, brass champagne, bronze, copper and black



Anti-fingerprint coating

to fingerprints, graffiti and general contamination. This coating maintains the attractiveness and minimizes the costs of cleaning and maintenance.

Characteristics:

Colourless and transparent Also available in all RAL colors. Anorganic, Food-safe, Looks and feels unobtrusive. Resistant to UV and aging processes, Resistant to water and dirt. Adheres firmly to the surface without cracking or flaking.



Anodization + Powder coating

A varitiy of different anodized sufaces can be provided by Fielitz Ltd.

Due to different surface structures and the corresponding pigments, almost all surface effects can be achieved.

Colors: RAL. RDS. NCS. Metallics. DB colors, special colors

Structure: Smooth, structure, fine structure, hammered structure, rubber coa-

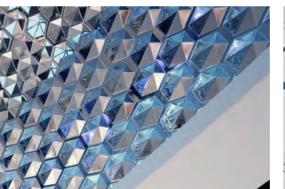
Gloss level: Glossy, Semi-glossy, Matt. Semi-matt



Galeries Lafayette, Istanbul









Ceiling elements

3D Plate Type:

"Crystal 100ps"

Material: Stainless steel,

t = 1.0 mm

Perforation: Individual by

laser cutting

Surface: Mirror polished

Architecture: Plajer & Franz Studio, Berlin

Plajer & Franz Photo:

Studio, Berlin



Boon the Shop, Seoul









Facade panels and interior wall cladding

Type: 3D Plate "T2/3"

Material: Stainless steel,

t = 1,0 mm

Perforation: Rv 2,0 - 4,0

only interior

Surface: Mirror polished,

Mirror polished, No 8 and blasted

Architecture: Peter Marino

Architects

Photo: Namsun Lee



House of Arts and the Students, Luxembourg









cladding panels

e: 3D Plate

"Crystal Lux"

Material: stainless steel,

t = 1,0 mm

Surface: hairline, PVD bronze

Architecture: Atelier d'Architecture

& de Design Jim Clemes +

Witry & Witry

architecture urbanisme



KIZ-University, Erfurt









Wall and cladding panels, perforated

Type: 3D Plate

"Waterwave KIZ"

Material: Aluminium

t = 3,0 mm

Perforation: Rv 5,0 - 10,0 mm

Surface: anodized

E6/EV2

Architecture: Nickl & Partners,

Berlin

Photo: Werner Hutmacher,

Berlin



German Medical History Museum, Ingolstadt









Facade panels

pe: 3D Plate

"Waterwave DMI"

Material: Aluminium,

t = 2,0 mm

Surface: anodized

E0/S120-2,5

Architecture: Staab

Architekten, Berlin

noto: Marcus Ebener

Fotografie, Berlin



Hypo NOE Group, St. Poelten









Cladding panels, perforated

3D Plate

"Dune St. Poelten"

Material: Aluminium

t = 3.0 mm

Particularity: 3D-folded on all four

sides

Perforation: Rv 5,0 - 10,0 mm

Surface: Duraflon® coated

"ghost blue"

perlmutt

Architecture: Zieser ZT ltd.,

Vienna

Photo: Rupert Steiner,

Vienna



Ritz Carlton, Moskau









Counter panelling

Type: 3D Plate

"Crystal 100"

Material: Stainless steel

t = 1,0 mm

Surface: PVD-TiN coated

bronze, hairline

Architecture: destilat Design

Studio, Vienna

Photo: Monika Nguyen,

Austria



Mercedes Benz Museum, Stuttgart









Wall panels

Type: Web Plate medium

"F 1408"

Material: Brass,

 $t = 0.7 \, \text{mm}$

Surface: Brushed K-240,

partially patinated

Architecture: UN Studio,

Amsterdam

& HG Merz

Architekten, Stuttgart

Photo: HG Merz Architekten,

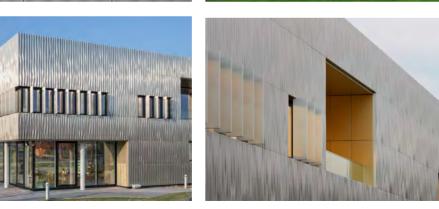
Stuttgart

1st Steel Innovation Prize 2015

ThyssenKrupp Day Nursery, Essen







Cladding panels, perforated

Type: 3D Plate

"Waterwave TKQ"

Material: Stainless steel,

t = 1,0 mm

Perforation: Rd 3,0 - 6,0 mm

Surface: brushed K-240

Architecture: JSWD Architekten,

Cologne

Photo: Thomas Lewandovski,

Halle

Michael Wolff,

Frankfurt/Main





School Centre, Ottobeuren









Cladding panels

ype: 3D Plate

"Waterwave SZO"

Material: Aluminium

t = 2,0 mm

Surface: Duraflon®

sand gold

Architecture: Grug Grossmann,

Munich

Photo: Grug Grossmann,

Munich



The Avenues, Kuwait



Ceiling panels, iluminated

3D Plate Type: "Dome"

Material: Stainless steel,

t = 1,5 mm

Surface: Electro polished

Architecture: Gensler, London

Photo: The Avenues,

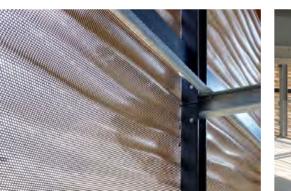
Mabanee Co.



Car Park, Nuremberg









Facade panels, perforated

3D Plate

"Waterwave Vision"

Material: Aluminium,

t = 3.0 mm

Perforation: Rv 5,0 - 10,0 mm

Surface:

anodized

E0/S120-0,5

Architecture: JGT-Architekten, Nuremberg

Goldbeck, Nuremberg Photo:



M-Preis Hall, Tirol





Ceiling elements

3D Plate

"Dune medium"

Aluminium

t = 2,0 mm

Powder coated

white

Architecture: M-Preis

Photo: Marcus Ebener

Fotografie, Berlin



Retirement Home, Dueren



Cladding panels, perforated

ype: 3D Plate

"Waterwave 3000"

Material: Aluminium,

t = 3.0 mm

Perforation: Rv 5,0 - 10,0

Surface: anodized

race: anoaize

E6/C34

Architecture: JSWD-Architekten,

Cologne

Photo: Christa Lachenmaier,

Cologne



HLS Herzig Ltd., Waldkirchen









Wall and cladding panels

3D Plate

"Dune medium"

Material: Stainless steel,

t = 0.8 mm

Surface: Brushed K-240

Architecture: HM Zeilberger, Salzweg

HLS Herzig Ltd., Waldkirchen Photo:



A2 Center, Altwarmbuechen









Cladding panels, perforated

pe: 3D Plate

"Ball Segments"

Material: Aluminium,

t = 2.0 + 3.0 mm

Perforation: Rv 8,0 - 10,0,

Surface: Powder coated

Architecture: Beier + Beck

Architekten, Braunschweig

Photo: schoepe fotografie u.

neue medien Ltd.,

Schellerten



Landmark 7, Hamburg









Facade panels, perforated

3D Plate

"Cloud"

Material: Aluminium,

t = 3.0 mm

Perforation: Rv 5,0 - 10,0

Surface: Powder coating

white

Architecture: hm architekten,

Hamburg

Jan Haeselich Photo:

Photographie,

Hamburg



REWE, Heidenheim









Facade panels, perforated

Type: 3D Plate

"Waterwave RH"

Material: Aluminium,

t = 3,0 mm

Perforation: Rv 5,0 - 10,0

Surface: Anodized,

Anodized, Sandalor

"E0/S 120-0,5"

Architecture: merz objektbau,

Aalen

Photo: David Matthiessen,

Stuttgart

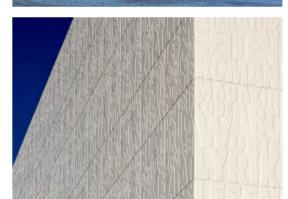


Public and University Library, Bremen









Facade panels

ype: 3D Plate "Character"

Material: Aluminium,

t = 3,0 mm

Surface: Powder coated

white

Architecture: HKP architects,

Bremen

Photo: HKP Architects,

Bremen



lalux, Luxembourg









Facade panels, perforated

ype: 3D Plate "lalux"

,, - -

Material: Aluminium,

t = 2,0 mm

Surface: Anodized,

3 different colors

Architecture: Atelierd'Architecture

& de Design Jim

Clemes,

Esch-sur-Alzette, Luxembourg

Photo: Robert Sprang, Egling



City Arcade FÜNF HÖFE, Munich







Cladding panels, perforated

ype: Web Plate large

"M 50/50/50"

Material: Brass,

t = 2,0 mm

Perforation: Special perforation

diameter 40 mm

Architecture: Herzog &

de Meuron, Basel

Photo: Tim Brown

Architecture & Fünf

Höfe Ltd. & Co KG

Dune small Dune small





3D Plate "Dune small"

Stainless steel, Material:

t = 0.8 mm - 2.0 mm

Surface finish: PVD-TiN gold coated,

mirror polished

Photo: Marc Wagener, Nuremberg





Typ: 3D Plate "Dune small"

Material:

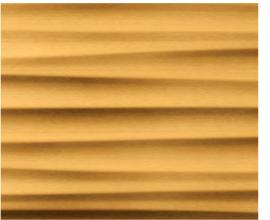
Stainless steel, t = 0,8 mm - 2,0 mm

Surface finish: Mirror polished No 8

Photo: Marc Wagener, Nuremberg

Waterwave small Matrix





3D Plate Тур:

"Waterwave small"

Material: Stainless steel,

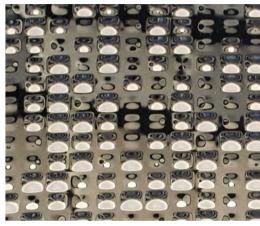
t = 0.8 mm - 1.5 mm

Surface finish:

PVD-TiN gold coated, mirror polished No. 8

Photo: Marc Wagener, Nuremberg





3D Plate "Matrix" Тур:

Material: Stainless steel,

t = 0.8 mm

Surface finish:

PVD-TiN gold coated, mirror polished No. 8

Photo: Marc Wagener, Nuremberg

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